

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 17355**

1997-01 Ford Expedition / Lincoln Navigator
(Exc. w/Air Ride Suspension)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **53036**. Finger tighten the inlet 2½" clamp.
3. Install DynoMax Ultra Flo SS muffler **17296 (or equivalent)**. Only finger tighten the inlet clamp now.
4. Install DynoMax tail pipe **45739**. Insert the rear tail pipe rod hanger into the rubber isolator on the chassis. Finger tighten the 3" clamp to the muffler/tail pipe connection.

5. Install DynoMax hanger bracket **36389** onto the tail pipe, behind the muffler. Insert the rod hangers into the rubber isolators on the chassis. Finger tighten the saddle clamp on the hanger bracket.
6. Beginning at the inlet end, align all the parts and fully tighten all the clamps
7. Please see diagram on these instructions.

KIT CONTAINS:

- (1) 17296 MUFFLER
- (1) 53036 PIPE
- (1) 45739 PIPE
- (1) 36389 HANGER
- (1) 2½" CLAMP
- (2) 3" CLAMPS
- (1) INSTRUCTION SHEET

17355 SYSTEM DIAGRAM

